



COLD GALVANIZING SPRAY

Zinc rich corrosion protective for long term protection of metal components requiring a permanent coating.

For use where more sophisticated plating and coating methods are not justified on cost grounds, or for those large components that cannot be corrosion protected using a heat treatment process. It can also be used to repair the surface of galvanized components that have been damaged or scratched.

FEATURES

- Ø Rapid drying
- Ø Smooth coating - will not crack or split even when deliberately flexed
- Ø Dry film - does not attract dirt and dust
- Ø Long term corrosion protection of metal components requiring a permanent coating

DIRECTIONS FOR USE

- Ø Shake well, and continue shaking for 2 minutes after the agitator ball starts to rattle.
- Ø Hold upright and spray from a distance of approximately 15-30cm (6-12 inches) ensuring complete coverage
- Ø Always clean nozzle after use - invert can and depress nozzle until only propellant is expelled
- Ø Cold Galvanizing Spray can also be used as a primer coat for most common paint systems, e.g. single pack epoxy, twin pack epoxy, cellulose, etc.
- Ø Test compatibility with painted or coated surfaces, plastics and rubbers prior to application

Technical and Safety Data Sheets are available from:

Fax Back Facility : +44 (0)113 232 2770

Web Site : www.rocol.com

Customer Service : +44 (0)113 232 2700

Issue 69515c: Jan-04

1

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: +44 (0)113 232 2600 Fax: +44 (0)113 232 2760

www.rocol.com

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW Inc.

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

TECHNICAL DATA



COLD GALVANIZING SPRAY

TECHNICAL DATA (typical values)

Appearance	Mid-grey dry film coating
Curing time (20°C)	
	Touch dry 10 – 15 mins
	Full cure Fully cured in approximately 24 hrs
Base type (applied film)	Resin bonded micronised zinc
Solids content	90% zinc
Solvent	Hydrocarbon
Propellant	LPG (Dimethylether)
Applied film thickness	0.01 mm/coat typical
Corrosion test (ASTM B117)*	
5% salt spray, 500hrs at 35°C	0% (No corrosion)
* A test panel was exposed to 200°C for 7 days and then subjected to the following corrosion test (ASTM B117): 5% salt spray, 168hrs at 35°C	0% (No corrosion)
Storage	Storage temperature should be kept below 50 °C. Storage area should be: out of direct sunlight.
Pack sizes	400ml

Issue 69515c: Jan-04

2

ROCOL Lubricants

ROCOL House, Swillington, Leeds LS26 8BS, England.

Tel: +44 (0)113 232 2600 Fax: +44 (0)113 232 2760

www.rocol.com

ROCOL is a BS EN ISO 9001 registered company.

ROCOL is a trade mark of ITW Inc.

The information in this publication is based on our experience and reports from customers. There are many factors outside our control or knowledge which affect the use and performance of our products, for which reason it is given without responsibility.

TECHNICAL DATA